Date: Tuesday, 4/18/2006 10:04:11 AM User: Kim Johnston	D	0 14	27/12	20
Such a su	Proce	ess Sheet	SPLIT-1	20
Customer : CU-DAR001 Dart H Job Number : 26678 Estimate Number : 10867 P.O. Number : NIA This Issue : 4/18/2006 S.O Prsht Rev. : NC First Issue : NC Previous Run : 23656 Written By : Checked & Approved By : Comment : Est Rev:A	D. No. : PIK De : SMALL/MED FAB 106.04.18	Part Number Drawing Number Project Number Drawing Revision Material Due Date	: HEAD REST ASSEMBLY R : D412724044 : N/A : N/A : N/A : N/A : \(\ram{1}{2} \ram{1}{2} \ram{1}{2} \ram{2}{2} \ram{2} \ram{2}{2} \ram{2}{2} \ram{2} \ram{2}{2} \ram{2} \ram{2}{2} \ram{2} 2	RH
Job Number:				
Seq. #: Machine Or Operat	tion:	Description:		
1.0 DC	DOCUME	ENT CONTROL		
Comment: DOCUMENT CON	NTROL e and create labels per PPP D412-	724-044 CHG001	KS	06.04.18
2.0 PACKAGING 1		ING RESOURCE #1	Milesen	-0.01.18
2.0 FAUGUITO I		INO NECOSTOCIAL.		
Comment: PACKAGING RES	SOURCE #1			
Pick Packing Kit	W12-			
3.0 D3303041	The second secon	SSE:		5
Comment: Qty.: 1.0000 E	ach(s)/Unit Total: 4.0000 Eac	ch(s)		
Pick: Packing Kit Qty Part Number 1 D3303-041	Description Batch Head Rest Ball 689	27		
4.0 D3304044	Tube Ass	embly		
Comment: Qty.: 1.0000 Ea	ach(s)/Unit Total: 4.0000 Eac	ch(s)		
Pick: Packing Kit	ware ware			
Qty Part Number 1 D3304-044	Description Batch Tube Assembly B24669	7 ×		
5.0 AN52510R6	Screw			
Comment: Qty.: 4.0000 Ea Pick: Packing Kit Qty Part Number 4 AN525-10R6	Description Batch Screw M15 943			- 196

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TO SELECTION OF THE SECOND									
W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No:		PAR #:	Fault Car	tegory:	NCR: Yes	No DQ	A:	_ Date: _	
					QA: N	C Close	d:	_ Date: _	
NCR:		V	VORK OR	DER NON-CONFORMA	ANCE (NCR)			
DATE S	0===	Description of NC Section A	Corrective Action Section B			Verification		Approval	Approval
	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Chief Eng	QC Inspector

NOTE: Date & initial all entries

Tuesday, 4/18/2006 10:04:11 AM Date: Kim Johnston Uses: **Process Sheet** Drawing Name: HEAD REST ASSEMBLY RH Customer: CU-DAR001 Dart Helicopters Services Part Number: D412724044 Job Number: 26678 Job Number: Description: Seq. #: Machine Or Operation: INSPECT 100% KITS FOR COMPLETENESS 6.0 QC4 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE #1 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-724-044 Location: PPP Rev: 8.0 DC Comment: DOCUMENT CONTROL Inspection Level 21 CZO(e)(0)27 Job Completion

Dart Aerospace Ltd

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W/O:			WC	RK ORDER CHANG	SES				
DATE	STEP	PRO	OCEDURE CHAI	NGE	By Date Qt			Approval Chief Eng / Prod Mgr	Approval QC Inspector
		=							
		©							
Part No:		PAR #:	Fault Category: NCR: Yes No DQA: E				_ Date: _		
					QA: N	/C Close	d:	_ Date: _	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCR	.)			
122 (102-102	STEP	Description of NC Section A	Corrective Action Section B		tion B	Verifi		Approval	Approval
DATE			Initial Chief Eng	Action Description Chief Eng	Sign & Date		Section C		QC Inspector
		¥							

NOTE: Date & initial all entries